



NRE8 Series Electronic Overload Relay

User Instruction

Standard: IEC/EN 60947-4-1

A Safety Warning

- Only professional technicians are allowed for installation and maintenance.
- Installation in any damp, condensed-phase environment with inflammable and explosive gas is forbidden.
- 3 When the product is being installed or maintained, the power must be switched off.
- 4 You are prohibited from touching the conductive part when the product is operating.

Use Purpose

NRE8 electronic overload relay (hereinafter referred to as relay) is applicable to circuits with frequency of AC S0Hz or 60Hz, rated operating voltage up to 690V and current from 0.6 to 100A. It is used for overload protection and phase-failure protection of long-term operating or intermittent operating AC motor.

2 Key Technical Parameters

Table 1 Environmental conditions and technical parameters of main circuit

Environmental conditions				
Ambient temp. (°C)	-5°C~+40°C, average temperature should not exceed +35°C within 24h			
Hot and humid atmospheric conditions	Relative humidity should not exceed 50% at +40°C; up to 90% at +20°C;			
Altitude	No influence below 2000m			
Pollution class/installation category	Class 3/ III			

Technical parameters of main circuit

No.	Model	Frame size rated current A	Rated current A	Adjustment range of setting current A	Fuse gG Amax	
1				0.6~1.2	4	
2		75	2.4	1.2~2.4	6	
3			4 2~4		10	
4	NIDER DE		8	4~8	16	
5	INICEO"23	25	10 5~10	5~10	20	
6			12	7~12	25	
7			20	10~20	40	
8			25	20~25	50	

No.	Model	Frame size rated current A	Rated current A	Adjustment range of setting current A	Fuse gG Amax
9	NRE8-25	25	32	22~32	80
10			1.2	0.6~1.2	4
11			2.4	1.2~2.4	6
12			4	2~4	10
13	ND50-20	20	8	4~8	16
14	NRE8-38	38	10) 5~10	
15			12	7~12	25
16			20 10~20		40
17			38	19~38	80
18			4	2~4	10
19	NRE8-40		8	4~8	16
20		40	10	5~10	20
21			20	10~20	40
22			40	20~40	80
23	ND58 100	100	65	30~65	160
24	INKEG-100	NRE8-100 100		50~100	200

Table 2 Technical parameters of auxiliary circuit

Application category	AC	DC-13	
Rated operating voltage V	230	400	220
Rated operating current A	2.5	1.5	0.2
Conventional thermal current A		5	

No.	Content	Parameters
1	Rated insulation voltage of main circuit Ui(V)	AC690
2	Rated insulation voltage of auxiliary circuit Ui(V)	AC400
3	Rated frequency (Hz)	50/60Hz
4	Rated duty system, specify intermittent duty level (if any)	8 hour duty system or uninterrupted duty system
5	Rated impulse withstand voltage Uimp (kV)	6kV
6	Enclosure protection class	IP20

Table 3 Technical parameters and performance

Table 4 Anti-interference parameters

Item	Level
Electrostatic discharge tolerance	±8kV (air discharge) ±10%
Radio frequency electromagnetic field tolerance	Test electric field intensity 10 (V/M) \pm 10%
Fast transient tolerance	To control circuit 2kV, duration: 1min
Surge tolerance	Test voltage 2.0kV





3 Installation

1) Installation



Figure 3 Overall and installation dimensions of NRE8-25/F (with mounting bracket)

Unit: mm





Unit: mm



Figure 5 Overall and installation dimensions of NRE8-40

Unit: mm



Figure 6 Overall and installation dimensions of NRE8-40/F (with mounting bracket)

Unit: mm



Figure 7 Overall and installation dimensions of NRE8-100



Figure 8 Overall and installation dimensions of NRE8-100/F (with mounting bracket)

Table 5 Wiring capacity of terminals

			_		mm ²		mm ²		mm²		
\$7	M3.5 1.2 N.m	ł		NRE8 Series	0.75~2.5	0.75~2.5	0.75~25	0.75~2.5	0.75~2.5	0.75~2.5	A > 3.5mm, L < 8mm
	M4 ••••••••••••••••••••••••••••••••••••	ł		NRE8-25 NRE8-38	1~10	1~10	1~10	1~10	1~10	1~10	A > 3mm, L < 10mm
Y	M5 (1) 2.5 N.m	ł		NRE8-40	-	-	4~10	4~10	4~10	4~10	A > 5mm, L < 12mm
	M10 0 10 N.m	ł	Ē	NRE8-100	-	-	6~35	-	6~35	-	-

2) Operation and commissioning





4 Maintenance

Clean the dust on the electronic overload relay timely. Conduct product test and maintenance every half a year to ensure the smooth operation of the product and the good contact of NO and NC contacts. Tighten the terminal screws with specified torque and align the load protection capability of the electronic overload relay according to commissioning requirements. (See Figure 12)

Please be careful when handling and installing the thermal relay. It is prohibited to move the product by crane with strong impact so that the product will not be damaged and its protection characteristics will not change.



Symptoms	Cause analysis	Troubleshooting method and precautions			
	Size is too small.	Change to product with bigger size.			
Misoperation of thermal relay without the motor being overloaded	The set current value is smaller than the actual operating current of the motor.	Fine tune the cam clockwise so that the set current matches the actual motor current.			
	Strong shock or vibration	Check installation status and conduct troubleshooting. Do not place the product in environment with strong shock or vibration.			
Thermal relay does not operate.	The size is too big.	Change to product with smaller size.			
	The set current value is bigger than the actual operating current of the motor.	Fine tune the cam counter-clockwise so that the set current matches the actual motor current.			
	The product is not reset.	Press the reset button to reset the relay.			
Thermal relay does not work.	Auxiliary contacts are not powered-on.	Replace thermal relay.			
	Main circuit or auxiliary circuit is burnt.	Replace thermal relay.			

Table 6 Analysis and Troubleshooting of Faults

5 Environmental Protection

In order to protect the environment, the product or product parts should be disposed of according to the industrial waste treatment process, or be sent to the recycling station for assortment, dismantling and recycling according to local regulations.





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